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## NEXCLAD

SMALL FORMAT TERRACOTTA WALL CLADDING

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Terreal North America is a leading manufacturer of architectural terracotta facade systems. A subsidiary of Ludowici Roof Tile, Terreal North merica takes an engineered system and solutions approach to designing and manufacturing terracotta cladding and sunscreens.

As part of a family of terracotta companies, Terreal North America's cladding and sunscreen products re engineered and manufactured in acilities with over300 years of terracotta production experience. Terreal North merica is based in New Lexington Shio and is the sole U.S. manufacturer's epresentative of TERREAL

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## MANUFACTURING

NeXclad tiles are made from some of the finest clay in the world. Our clay is harvested just 5 miles from NeXclad's manufacturing facility, which is produced in the historic Ludowici tile factory in Southeast Ohio. Southeast Ohio boasts some of the highestquality clay deposits available, allowing us to provide premium terracotta products through our proximity, and use, of these locally sourced raw materials.

## QUALITY ASSURANCE

Available in (2) formats, a variety of surface textures, and boundless color possibilities, NeXclad is the go-to solution for exterior and interior design realizations. A variety of terracotta corner tiles are available with exact field tile color matching for a harmonious building envelope.

The first of the two formats, our overlapping shingle, can be installed directly to wall sheathing or in a rainscreen framing application. Our second format, NeXclad True, is designed to be installed as a sleek, streamlined flush tile.


## FEATURES

LEED SS Credit* - Heat Island Reduction: 1-2 points for LEED approved colors that meet an
initial SRI $>39$ or 3 year aged SRI $>32$

LEED MR Credit - Building Product Disclosure and Optimization; sourcing of raw materials

LEED MR Credit - Material Ingredients; Cradle to Cradle certified for material health, materia management, water stewardship and social fairness.

## CERTIFICATIONS

- 75-year material warrant

7 Rate

- ASTM C67 Rated

Florida Building Code approva*
Miami-Dade approval for wind uplift resistance*
Class A fire rated

ASTM TESTING
ASTM C67-07A Breaking Load Test (passed)
ASTM C67-07A Efflorescence Test (passed)

- ASTM C67-07A Freeze-Thaw Test (passed)
ASTM C67-07A Water Absorption
Test (passed)

TERRACOTTA ATTRIBUTES - Warm, all-natural material provides superior aesthe
design options

- Variety of colors, textures, and sizes
- Color permanent facade
- Sustainable material, to last 100 years Low maintenance-does not require

[^0]SHINGLE APPLICATION (continued)

## SURFACE TEXTURES \& PROFILES

NeXclad tiles are available in a variety of surface textures to enhance your facade's aesthetic. Textures range from our gentile smooth Classic, to lightly sand surfaced Lanai, to the bark textured Americana. Nexclad tiles are available in shake and slate textures allowing for low maintenance facade alternatives that mimmick the appearance of real wood shakes and natural slates.

SHINGLE APPLICATION


CLASSIC
A smooth surface and flat butt give the
Classic interlocking tile a clean look. Available in $14^{\prime \prime}$ and $16^{\prime \prime}$ profiles.


LEXINGTON SLATE PREMIER Lexington Slate Premier consists of
three widths of Lexington Slate surface texture tiles made to offer a more
authentic slate appearance.


LANAI (weathered)
Lanai surface has a square butt with a
sandblasted weathering. Its clean uniform sandblasted weathering. Its clean, uniform
shape is enhanced by the textured shape is enhanced by the texture
surface. Available in $14^{\prime \prime}$ and $16^{\prime \prime}$ profiles.


Ludoslate
udoSlate is a lightweight interlocking erracotta tile featuring the chiseled edges and texture of natural slate. LudoSlate can be installed in straight
ows or staggered.


LEXINGTON SLATE
An interlocking tile with a natural quarried slate texture featuring all the beauty of
natural slate with the enhanced durability naturangeve wity of terraconhanctaced durability
and longable in a
$7-1 / 2^{n}$ vertical $7-1 / 2^{\prime \prime}$ vertical exposure.


LUDOSLATE PREMIER
LudoSlate Premier consists of three LudoSlate Premier consists of three
widths of Ludoslate surface texture tiles widhs of Ludosate surface texture tiles
made to offer a more authentic appear-
ance.


AMERICANA
eaturing a pressed bark texture and gently rounded butt. Provides a refined yet formal-rustic look to complement a
variety of architectural styles. Available in variety of architect.
$14^{\prime \prime}$ and 16 " profiles.


CENTURY SHAKE PREMIER
Century Shake Premier is our Century
widths-creating a random appearance for
a more authentic shake look.

## FLUSH APPLICATION


williamsburg
Williamsburg interlocking tile has a scored
sawn wood shake texture and a square bawn wiving it the textere texture and and are
buaracter of wood shakes. Available in 14 character of woo
and $16^{\prime \prime}$ profiles.


LUDOSHAKE
LUDOSHAKE terracotta tile featuring the texture and varied thickness of a wood shake that can be installed in straight rows or staggered for
a more rustic look.


CENTURY SHAKE
A thick profile interlocking tile with rugged texture and uneven surface. This
tile has pressed grooves with tile has pressed grooves with a lightly
scratched hand-split texture and rugged butt to mirror the appearance of real


LUDOSHAKE PREMIER LudoShake Premier is our LudoShake
surface texture offered in three tile widths-creating a random width appearance for a more authentic shake
look.

nexclad true
One size designed to install as a flush panface.
surface.

nexclad true weathered NeXClad True's weathered surface clean, uniform shape is enhanced by the
textured surface.


PHYSICAL CHARACTERISTICS

| PROFILE | WEIGHT PER SF (LBS) | $\underset{(\mathrm{H} \times \mathrm{V} \times \mathrm{T})}{\mathrm{NOMINAL}}$ <br> ( $\mathrm{H} \times \mathrm{V} \times \mathrm{T}$ ) | $\begin{gathered} \text { NOMINALEXPO- } \\ \text { NUREX } \\ (H \times \vee \times T) \end{gathered}$ | bASE TEXTURE |
| :---: | :---: | :---: | :---: | :---: |
| SHINGLE APPLICATION |  |  |  |  |
| Americana 14" | 8.00 | $9^{\prime \prime} \times 14^{\prime \prime} \times 7 / 88^{\prime \prime}$ | $8-144^{\prime \prime} \times 11^{17} \times 7 / 8^{\prime \prime}$ | Pressed Bark |
| Americana 16" | 7.50 | $10-144^{\prime \prime} \times 16^{\prime \prime} \times 7 / 8^{\prime \prime}$ | $10-18^{\prime \prime} \times 13^{\prime \prime} \times 7 / 8^{\prime \prime}$ | Pressed Bark |
| Century Shake | 6.63 | $10-122^{\prime \prime} \times 14-122^{\prime \prime} \times 1{ }^{\prime \prime}$ | $10^{\prime \prime} \times 11-12^{\prime \prime} \times{ }^{1 \prime}$ | Hand Split Shake |
| Century Shake Premier | 6.79 | $5-1 / 2^{\prime \prime} \times 14-1 / 2^{\prime \prime} \times 1$ " $7-3 / 16^{\prime \prime} \times 14-1 / 2^{\prime \prime} \times 1$ " $10-1 / 2^{\prime \prime} \times 14-1 / 2^{\prime \prime} \times 1^{\prime \prime}$ |  | Hand Split Shake |
| Classic 14" | 8.00 | $9^{\prime \prime} \times 14^{\prime \prime} \times 7 / 88^{\prime \prime}$ | $8-144^{\prime \prime} \times 11^{17} \times 7 / 8^{\prime \prime}$ | Smooth |
| Classic $16{ }^{\prime \prime}$ | 7.50 | $10-3 / 44^{\prime \prime} \times 16^{\prime \prime} \times 78^{\prime \prime}$ | $10-18^{\prime \prime} \times 13^{\prime \prime} \times 7 / 8^{\prime \prime}$ | Smooth |
| Lanai 14" | 8.00 | $9^{\prime \prime} \times 14^{\prime \prime} \times 7 / 88^{\prime \prime}$ | $8-144^{\prime \prime} \times 11^{17} \times 7 / 8^{\prime \prime}$ | Weathered |
| Lanai 16" | 7.50 | $10-314^{\prime \prime} \times 16^{\prime \prime} \times 778^{\prime \prime}$ | $10-188^{\prime \prime} \times 13^{\prime \prime} \times 7 / 88^{\prime \prime}$ | Weathered |
| Lexington Slate | 8.23 | $14-3 / 44^{\prime \prime} \times 10-122^{\prime \prime} \times 1{ }^{\prime \prime}$ | $14^{\prime \prime} \times 7-1 / 2^{\prime \prime} \times 1{ }^{\prime \prime}$ | Quarried Slate |
| Lexington Slate Premier | 7.83 |  |  | Quarried Slate |
| LudoShake | 5.98 | $10-3 / 4^{\prime \prime} \times 16^{\prime \prime} \times 3 / 44^{\prime \prime}$ | $10-178^{\prime \prime} \times 13^{\prime \prime} \times 3 / 44^{\prime \prime}$ | Shake |
| LudoShake Premier | 6.76 | $5-3 / 4^{\prime \prime} \times 16^{\prime \prime} \times 3 / 4^{\prime \prime}$ $7-3 / 4^{\prime \prime} \times 16^{\prime \prime} \times 3 / 4^{\prime \prime}$ $10-3 / 4^{\prime \prime} \times 16^{\prime \prime} \times 3 / 4^{\prime \prime}$ | $\begin{gathered} 5^{\prime \prime \prime} \times 13^{\prime \prime} \times 3 / 44^{4 \prime} \\ 10-18^{7} \times \times \times 13^{3} \times 34^{n} \times 4^{n} \end{gathered}$ | Shake |
| Ludoslate | 5.98 | $10-344^{\prime \prime} \times 16^{\prime \prime} \times 3 / 44^{\prime \prime}$ | $10-188^{\prime \prime} \times 13^{\prime \prime} \times 3 / 44^{\prime \prime}$ | Natural Slate |
| LudoSlate Premier | 6.76 | $5-3 / 4^{\prime \prime} \times 16^{\prime \prime} \times 3 / 4^{\prime \prime}$ <br> $7-3 / 4^{\prime \prime} \times 16^{\prime \prime} \times 3 / 4^{\prime \prime}$ $10-3 / 4^{\prime \prime} \times 16^{\prime \prime} \times 3 / 4^{\prime \prime}$ | $\begin{gathered} 5^{\prime \prime} \times 13^{\prime \prime} \times 3 / 44^{\prime \prime} \\ 10-18^{\prime \prime} \times 13^{3} \times 13^{34} \times 34^{n} \end{gathered}$ | Natural Slate |
| Williamsburg 14" | 8.00 | $9 " \times 144^{\prime \prime} \times 788^{\prime \prime}$ | $8-144^{\prime \prime} \times 17 \times 7 / 8^{\prime \prime}$ | Sawn Wood Shake |
| Williamsburg $16{ }^{\prime \prime}$ | 7.50 | $10-3 / 44^{\prime \prime} \times 16^{\prime \prime} \times 78^{\prime \prime}$ | $10-178^{\prime \prime} \times 13^{\prime \prime} \times 7 / 88^{\prime \prime}$ | Sawn Wood Shake |
| FLUSH APPLICATION |  |  |  |  |
| NeXclad True | 8.15 | $11-3 / 44^{\prime \prime} \times 7-7 / 8^{\prime \prime}$ | $11-7 / 8^{\prime \prime} \times 8^{\prime \prime}$ | Smooth or Weathered |
| -16- |  |  |  |  |

IMPRESSIONIST SERIES
The Impressionist Series utilizes two to three complementary shades applied randomly over a base color to create a unique patina for a designer color palette Standard blends can be selected, or custom blends can be created using varying percentages of Impressionist Series colors.


## CUSTOM COLOR DEVELOPMENT

Our expert ceramic engineers have developed an impressive array of standard design colors over the years, and even more impressive, hundreds of custom colors-all to meet the needs of design professionals around the world. They work hand in hand with architects, designers and building owne昭ly create beautiful custom colors, but also color blends and designs, mixing hues to create a subtle, or dramatic, one-of-a-kind statement.

Mixing a custom glaze color is unlike mixing a paint color-there are different techniques and skill sets that must be applied. Our ceramic engineers build off of a basic formula, then mix adjust, and fire multiple trials to test each formulation's outcome. Those fired colors (glazes) are analyzed, adjusted and mixed time and time again until the desired color is developed.

In addition to our standard texture offerings, our ceramic engineers can work with you to create a custom surface texture suitable for your tile When factoring in texture, be sure to note the surface of your tile can affec the final color appearance. Whether you are trying to match a historic tile, texture, our craftsmen will work with you to make your design vision a reality.

## CUSTOM TEXTURES

 Our skiled age-old terracota ties. Custom textures can be applied to match nistoric applications or to meet oflectances from the tile and ruce texu spere tile textures are applied by hand which allows each clay tile to have a unique, handmade look. Textures can be combined to create a unique appearance or we can work with you to create a new custom surface texture. Note: Not all textures are available on each tile profile.

3-Directional Scoring


Brushed and Battered Butts


Battered Butts

Fine Machine Scoring



Medium Machine Scoring


Hand Slushed


Hand Roughed


Weathered




## PRINCETON UNIVERSITY

PRINCETON, NEW JERSEY

In 2005, our first NeXclad project began when Princeton University set out to develop a 10 -year plan to revitalize student housing on their campus. Completed in 2015, Princeton University's newest graduate student community, Lakeside Apartments and Townhomes, provides housing for over 715 graduate students and their families in a collection of townhomes and mid-rise apartments on 14 acres located on the main campus.

The decision to creatively use traditional roof tile by Ludowici, our parent company who has been in the architectural terracotta business since 1888, as a wall cladding material resulted in the birth of our small-format NeXclad product line, first used in the LudoSlate surface texture for both roof and wall components on this project.

One of the Lakeside project's main goals was to improve the condition and sustainability of their buildings while limiting the impact on the surrounding woodlands-a goal in part achieved by choosing our terracotta wall cladding.

The Lakeside community is highlighted by an extensive student common area featuring a multi-purpose event space, staff offices, community living room, full kitchen outdoor deck and barbecue, computer facilities, exercise room, and wrapped 550 car parking structure. Winding through the complex are pathways and vistas carefully ocated to connect Princeton's campus to adjacent Lake Carnegie.

This large-scale project on such a prestigious campus faced a number of challenges throughout the design and construction phases. The design team conducted thorough testing of two existing 1960's era concrete structures on the site and found that building new structures, with better orientation and an improved thermal envelope, would reduce carbon greenhouse gas emissions by $42 \%$ over a 10-year period, all while adding an additional 300 beds.

Once the direction was set to replace the existing structures, the design team was tasked with creating a complex that would look and feel like a community, all while maintaining the richness and scale of the existing university buildings. As part of Princeton's sustainability efforts, the complex would also need to blend with the surrounding woodlands and meet LEED Silve Certification.
wards: LEED Silver Certification; USGBC NJ Residential Project of the Year

Princeton University | LudoSlate NeXclad Princeton University I LudoSlate NeXclad SM with Custom 130-11M SM accent tiles Architect: Studio Ma














University of Texas Austin | NeXclad 16
Color: Clay Red
cotera+Reed Architects


Emory University | NeXclad 16
Color: Summer Rose
Architect: ZGF Architects
Atlanta, GA


Educare Winnebago | NeXclad 16
Color: Ebony Mist
Panning \& Design
Winnebago, NE


Buffalo State University | NeXclad 16
Color: Plumstone in Americana surface texture
Architect:
Buffalo, NY


Coppin State University | NeXclad 16
Color: Vermont Gray Black and Slate Gray in LudoSlate surface texture Architect: CannonDesign


Dayton Art Institute | NeXclad 14
Color: Clay Red
Dayton, OH


National Institutes of Health | NeXclad 14

Color: Ebony
Bethesda, MD


University of Wisconsin | NeXclad 14
Color: Slate Red
. Dorschner Associates


Federal Reserve Bank \| NeXclad 16
Color: Custom High Gloss Green
Houston, TX


St. Francis Medical Center I NeXclad 16
Color: Montpelier Green
Monroe, LA


Private Residence | NeXclad 16
Color: Vermont Gray Black
Minneapolis, MN


Private Residence I NeXclad 16
Color: Matte White and Matte White w/ Ash Gray Mist La Jolla, CA

NEXCLAD SHINGLE


## DESIGN TRAITS

- Sidelock Weather Channel: Allows the tiles to nest together and acts a drainage channel for surface moisture on the tiles. The sidelock weather channel also allows for attachment of a stainless steel, concealed wind clip for added wind resistance and performance
- Two (2) pre-punched fastener holes for attachment anchor

Engineered stiffening ribs on the back of the tile allow an increase tile strength while removing unnecessary weight
Various sizes allow for flexibility in the scale and appearance of the wall area
NOTE: The 11" (14) and 13" (16) exposures cannot be intermixed in a wall, but may be "banded" on an elevation

## NEXCLAD TRUE





## INSTALLATION

NeXclad tiles can be installed directly to a structural wall sheathing board or over a framing system for a rainscreen application.

NeXclad True tiles provide a flush surface from tile-to-tile, whereas all other NeXclad products install in a shingle style to provide a shingle texture and shadow lines.

NeXclad shingle can be installed quickly and easily with two stainless steel fasteners inserted through factory provided holes a the top of the interlocking terracotta tiles, The sidelock weather channel allows tiles to nest together and acts as a drainage path for moisture on the surface of the tiles The sidelock weather channel also allows for installation of a concealed stainless steel wind clip for added wind resistance and enhanced performance.
(2) factory provided
fastener holes

provided fastene holes to facilitate a running bond installation

Terreal North America's terracotta rainscreen systems consist of an outer terracotta panel, a ventilated and drained cavity, and a protected inner skin. The rainscreen system serves as a moisture management facade assembly where the outer terracotta panel deflects airborne moisture while the cavity drains moisture away from the building's structure.

## THE TERRACOTTA RAINSCREEN ADVANTAGE

LIFE EXPECTANCY
Terracotta rainscreen systems improve upon failures often seen in a conventional barrier wall - degradation due seen in a conventional barrier wall - degradation due to
moisture. A key aspect of a building enclosure's durability moisture. A key aspect of a building enclosure's durability
is moisture management. The utilization of a terracotta is moisture management. The utilization of a terracotta rainscreen provides a multi-layered approach to moisture
management. The terracotta tile finish surface limits the management. The terracotta tile finish surface limits the contact the primary weather barrier. The ventilated cavity behind the terracotta tile finish resists the six forces - kinetic energy, gravity, capillary action, surface tension, pressure gradients, and solar drive - that may drive moisture into a building. This cavity not only provides resistance to these six forces, it also provides an avenue to enhance drying of the exterior wall through providing continual air flow between the terracotta tile and the building's primary exterior wall surfaces The terracotta rainscreen also eliminates the typical sealants and exposed flashings intended to resist bulk water utilized in barrier wall construction. Through the management of moisture and the elimination of exposed sealants, a building's envelope will require less maintenance and provide a longer service life.

## ENERGY EFFICIENCY

The use of a terracotta rainscreen system may result in an immediate realization of increased energy efficiency. The terracotta tile finish provides protection from the atmospheric racotta tile finish provides protection from the atmospheric effects of humidity and temperature variation. The air cavity
behind the terracotta tile creates a more stable temperature behind the terracotta tile creates a more stable temperature
for the building enclosure and the thermal isolation may reduce the building's energy consumption by 30 to 40 percent. The ventilation behind the terracotta tile provides the temperature buffer during hot weather by promoting air circulation as the warm air rises in the cavity; during cold weather the ventilation provides a similar temperature buffer in a reverse fashion.


## YOUR CREATIVE PARTNER, FROM START TO FINISH

From highly technical pre-constructed elements, to the most innovative bespoke solutions, Terreal North America envelopes architectural projects from design through construction. Our cladding systems and decoration products provide a wide range of harmonized cladding solutions for buildings.

## ORDERING MADE EASY

At Terreal North America we are committed to providing assistance every step of the way. From the early design stages, through a quick and simple approval and ordering process-our NeXclad tiles can get on site faster with reduced lead times in comparison to other terracotta cladding materials. We even accept small quantity orders, accomodating projects of any size.

## TEAM OF EXPERTS

Our team of experts are available to assist with technical, logistical, and customer service questions through each stage of your project. Orders are managed and manufactured in our Ohio facilities. Additionally, Continuing Education and learning opportunities are available for scheduling with a Terreal North America team member.

## TECHNICAL SERVICES

Comprised of engineers and architects with vast design, construction, and product knowledge with industry leading experience, our team makes getting technical help a breeze! Whether it's providing project specific detail assistance, system modeling, performing material take-offs, or project estimates, everyone at Terreal North America works to provide the project estimas and orrect materials and technical support necessary to ensure your project is a success.



[^0]:    *For roofing applications

