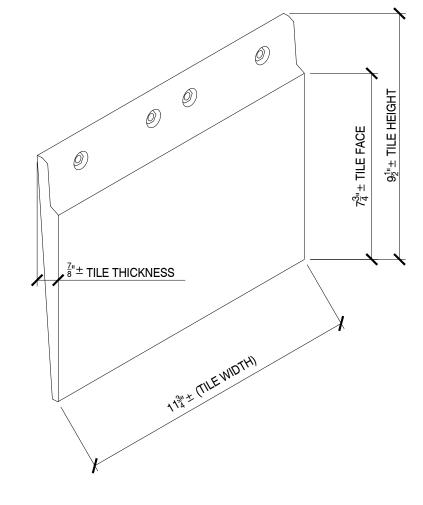
NEXCLAD TRUE TERRACOTTA TILE SPECIFICATIONS:

OVERALL TILE SIZE: $11\frac{3}{4}$ " WIDE x $9\frac{1}{2}$ " HIGH x $\frac{7}{8}$ " THICK (NOTE: ACTUAL SIZE OF TILE MAY VARY BY +/-5% OF THE SIZE REFERENCED ABOVE PER ASTM C1167)

TILE EXPOSURE: 117 WIDE x 8" HIGH (NOMINAL EXPOSURE)

AVERAGE WEIGHT: 8.15 LBS/SQ. FT. (NOTE: ACTUAL WEIGHT OF TILES MAY VARY BY +/-10% OF THE AVERAGE WEIGHT REFERENCED ABOVE PER ASTM C1167)





TERREAL N.A. DRAINAGE PLANE NOTES:

THE DRAINAGE PLANE ENABLES MOISTURE TO DRAIN BETWEEN THE FINISH CLADDING AND THE BUILDING'S AIR AND MOISTURE BARRIER WHILE PROMOTING AIR CIRCULATION THROUGH THE DRAINAGE PLANE CAVITIES.

PRODUCT SIZE: 3/16" THICK, 50 ft. ROLL LENGTH, 31.5 in. ROLL WIDTH, 132 sf ROLL COVERAGE

 INSTALL THE DRAINAGE PLANE MATERIAL OUTBOARD OF THE AIR AND MOISTURE BARRIER, WITH THE CORRUGATION RUNNING VERTICALLY AND THE FABRIC FACING

- AT THE BASE OF THE WALL, BACK WRAP THE FABRIC SKIRT TO CREATE A BUG SCREEN. ENSURE THE DRAINAGE PLANE EXTENDS DOWN OVER THE BASE FLASHING. FOR
- SUBSEQUENT COURSES, THE 4" FABRIC SKIRT WILL LAP IN A SHINGLE FASHION. THE CORRUGATED PLASTIC IS TO BE BUTTED AT THE SEAMS, BUT DOES NOT NEED TO
- ALIGN. DO NOT OVERLAP THE PLASTIC OR WRAP THE MATERIAL AROUND CORNERS.
- FASTEN THE DRAINAGE PLANE MATERIAL VERTICALLY AND HORIZONTALLY EVERY 24" O.C. MINIMUM WITH A HAMMER STAPLER OVER NAILABLE SURFACES. NO SCREW FASTENERS.

NEXCLAD TRUE TILE GENERAL NOTES:

CONSTRUCTION AND SAFETY NOTES:

- A. TERREAL NORTH AMERICA AND IT'S CONSULTANTS DO NOT ASSUME ANY RESPONSIBILITY FOR THE ADEQUACY OF THE DESIGN OF THE BUILDING'S PRIMARY STRUCTURE, BUILDING FOUNDATION AND THE BUILDING SECONDARY FRAMING TO WHICH THE TERRACOTTA RAINSCREEN SYSTEM WILL BE ATTACHED.
- 3. TERREAL NORTH AMERICA AND IT'S CONSULTANTS SHALL NOT BE RESPONSIBLE FOR THE MEANS, METHODS, TECHNIQUES, SEQUENCES OR PROCEDURES OF CONSTRUCTION SELECTED BY THE INSTALLATION CONTRACTOR.
- C. THE INSTALLATION CONTRACTOR WILL BE SOLELY AND COMPLETELY RESPONSIBLE FOR CONDITIONS OF THE JOB SITE INCLUDING SAFETY OF ALL PERSONS AND PROPERTY DURING PERFORMANCE OF THE WORK ASSOCIATED WITH THE TERRACOTTA RAINSCREEN SYSTEM. THIS REQUIREMENT WILL APPLY CONTINUOUSLY AND IS NOT LIMITED TO NORMAL WORKING HOURS. WHEN ON SITE. TERREAL NORTH AMERICA AND ITS REPRESENTATIVES ARE RESPONSIBLE FOR THEIR OWN SAFETY, BUT HAVE NO RESPONSIBILITY FOR THE SAFETY OF OTHER PERSONNEL OR GENERAL SAFETY CONDITIONS AT THE SITE.

FIELD CUTTING AND DRILLING OF TERRACOTTA:

- D. FIELD CUTTING AND DRILLING OF THE TERRACOTTA TILES IS AN ACCEPTABLE PRACTICE DURING INSTALLATION. NO SEALING OR PROTECTIVE COATING IS REQUIRED FOR FIELD CUT OR DRILLED EDGES. ALL FIELD CUTTING AND DRILLING OPERATIONS SHALL BE PERFORMED TO MEET SAFETY STANDARDS AND REQUIREMENTS MANDATED BY PROJECT AND REGULATORY AUTHORITIES.
- A MASONRY BRIDGE WET SAW WITH A SEGMENTED DIAMOND TIP BLADE IS RECOMMENDED FOR ALL CUTTING OF TERRACOTTA MATERIAL FOR EASE OF CUTTING AND CONTROL OF CUT EDGES FOR STRAIGHTNESS AND SQUARENESS.
- F. IF A WET SAW IS NOT AVAILABLE, PLEASE NOTE THAT TERREAL N.A. TILES ARE EXTREMELY HARD, WHICH PROVIDES THE TILES WITH LOW MOISTURE ABSORPTION AND LONG LIFE. DRY CUTTING TECHNIQUES TYPICALLY USED ON SOFTER TILE PRODUCTS WILL NOT WORK AS FAST WITH TERREAL'S HARD TILE. DRY CUTTING WITH A GOOD SEGMENTED "TURBO" DIAMOND BLADE IS POSSIBLE. BEST RESULTS HAVE BEEN OBTAINED USING A 4" DIAMOND TIPPED SEGMENTED BLADE MOUNTED ON A SMALL RIGHT ANGLE GRINDER MOTOR.
- G. NEW MASONRY DIAMOND TIP BLADES MAY REQUIRE "WEARING" OF THE BLADE. CARE SHOULD BE TAKEN DURING FIELD CUTTING AND DRILLING OPERATIONS TO MINIMIZE POTENTIAL DAMAGE TO THE TERRACOTTA MATERIALS, PRIOR TO CUTTING OR DRILLING THE TERRACOTTA MATERIAL, IT IS RECOMMENDED A FEW TRIAL CUTS OR HOLES BE PERFORMED ON SCRAP PIECES OF TERRACOTTA.

H. ALL CUT AND DRILLED EDGES SHOULD BE CRISP AND SHARP WITH NO CHIPS, SPALLING OR

- CRACKS. SLIGHT SURFACE CHIPPING WILL OCCUR DURING THE CUTTING OPERATION. TO MINIMIZE CHIPPING, APPLY 2" WIDE PAINTERS TAPE TO THE EXTERIOR SURFACE OF THE TILE AT THE PREDETERMINED CUT LOCATION.
- CUTTING AND/OR DRILLING FOR PENETRATIONS SHOULD BE FIELD LOCATED TO ALLOW A MINIMUM OF 1 CLEARANCE BETWEEN THE PENETRATING ITEM(S) AND THE EDGE OF THE TERRACOTTA. NO SEALANT IS REQUIRED IN THIS CLEAR SPACE.
- DRILLING OF TERRACOTTA MATERIALS SHOULD BE PERFORMED WITH A HIGH-CONCENTRATE DIAMOND INFUSED, FLUTED, ELECTROPLATED STEEL DRILL BIT AND/OR HOLE SAW BIT. WATER SHOULD BE USED AS A COOLING AGENT DURING DRILLING
- K. ALL RESIDUE ON FIELD CUT TILES SHOULD BE IMMEDIATELY CLEANED WITH FRESH WATER IN ORDER TO PREVENT SLURRY RESIDUE FROM DRYING ONTO THE FINISH SURFACE OF THE TERRACOTTA TILE. SCRUBBING WITH A SOFT BRISTLE BRUSH WITH CLEAN WATER RUNNING OVER THE TERRACOTTA SURFACE IS ALSO ACCEPTABLE WHEN REQUIRED. CLEANING SHOULD BE DONE PRIOR TO INSTALLATION OF THE TILE ON THE WALL.
- **NOTE: THE TERRACOTTA TILE BODY COLOR IS STANDARD CLAY RED AND ALL NON-EXPOSED AND FIELD CUT SURFACES WILL SHOW THE CLAY RED BODY COLOR. THIS INCLUDES GLAZED TERRACOTTA TILES.

STORAGE, HANDLING AND INSPECTION

M. UPON RECEIPT OF SHIPMENT, THE PALLETS OF TERRACOTTA AND FRAMING ACCESSORIES SHOULD BE EXAMINED FOR POSSIBLE DAMAGE IN TRANSIT AND, IF ANY FOUND, SHOULD BE NOTED ON THE ORIGINAL SHIPPING PAPERS. A CLAIM MUST BE FILED WITHIN (3) BUSINESS DAYS AGAINST THE DELIVERING CARRIER. TERREAL NORTH AMERICA WILL PROVIDE INFORMATION AND ASSIST IN THE PROPER FILING OF A DAMAGE CLAIM, PROMPT INSPECTION OF INCOMING MATERIAL IS VERY IMPORTANT BECAUSE DAMAGE CLAIMS WILL NOT BE HONORED BY THE CARRIERS IF THEY ARE NOT FILED PROMPTLY. THE MATERIALS SHOULD BE PLACED IN A LEVEL, SAFE LOCATION AWAY FROM TRAFFIC AND CONSTRUCTION ACTIVITY. PALLETS SHOULD NOT BE STACKED ON TOP OF EACH OTHER. IF ANY PROBLEMS ARE IDENTIFIED, NOTIFY TERREAL NORTH AMERICA IMMEDIATELY AND DO NOT INSTALL ANY OF THE PANELS. ONCE THE PANELS ARE INSTALLED, THEY ARE CONSIDERED SUITABLE FOR USE AND WILL NOT BE REPLACED EXCEPT PER THE TERMS OF TERREAL NORTH AMERICA'S

NEXCLAD TRUE TILE INSTALLATION NOTES:

A. FIELD MEASUREMENTS OF THE WALL SHOULD BE TAKEN TO PLAN AND COORDINATE THE LAYOUT OF THE FIELD TILES. LAYOUT AND CHALKING THE WALL ACCURATELY ARE CRITICAL TO THE WALL'S PERFORMANCE AND APPEARANCE. CHECK THE OVERALL WALL TO DETERMINE IF IT IS SQUARE AND PLUMB.

THE TILE DIMENSIONS CAN VARY BECAUSE OF CLAY FIRING TEMPERATURES. BE SURE TO MEASURE TILES IN YOUR SHIPMENT TO DETERMINE THEIR AVERAGE WIDTH AND LENGTH DIMENSIONS, SO YOU CAN CHALK YOUR WALL PROPERLY.

TYPICAL NEXCLAD TRUE TILE INSTALLATION IS UNIQUE IN THAT THE TILES ARE INSTALLED STARTING AT THE MID-POINT OF THE WALL AND PROCEEDING IN A LEFT AND RIGHT DIRECTION. THIS MAY VARY HOWEVER IF A PROJECT IS USING THE NEXCLAD TRUE CORNER TILES. PLEASE CONTACT TERREAL N.A. FOR PROPER PROCEDURES IN THIS SITUATION.

B. NEXCLAD TRUE TILES ARE INSTALLED WITH A TYPICAL HEADLAP OF 13/4"±. BEFORE CHALKING THE WALL THE INSTALLER SHOULD VERIFY THE TILE PATTERN BEING INSTALLED, AND MEASURE NOTING AVERAGE LENGTH AND WIDTH EXPOSURES OF THE TILE SHIPPED. THE WIDTH EXPOSURE SHOULD ALSO INCLUDE THE SPACING GAP BETWEEN TILES. NEXCLAD TRUE TILES ARE TYPICALLY INSTALLED WITH A GAP OF $\frac{1}{8}$ "; HOWEVER, THIS CAN BE EXPANDED SLIGHTLY. REFER TO NEXCLAD TRUE TILE SPECIFICATIONS FOR ACTUAL TILE HEIGHT AND WIDTH DIMENSIONS AND EXPOSURE

C. CHALKING VERTICAL LINES SHOULD START AT THE MID-POINT OF THE WALL. TILES ARE INSTALLED IN A STAGGERED, RUNNING BOND PATTERN SO A VERTICAL LINE FOR HALF OF A TILE SHOULD BE CHALKED FIRST. THE NEXT CHALK LINE TO THE LEFT AND RIGHT SHOULD BE STRUCK EQUAL TO HALF A TILE WIDTH PLUS THE AVERAGE TILE WIDTH EXPOSURE x FIVE (5) TILES. (EXAMPLE: $5\frac{7}{8}$ " (HALF TILE WIDTH) + $11\frac{7}{8}$ " TILE WIDTH EXPOSURE x 5 = 5'- $5\frac{7}{4}$ "). THE REMAINING VERTICAL CHALK LINES SHOULD BE STRUCK AT INTERVALS EQUAL TO THE AVERAGE TILE WIDTH EXPOSURE x FIVE (5) TILES. (EXAMPLE: $11\frac{7}{8}$ " TILE WIDTH EXPOSURE x 5 = 4'- $11\frac{3}{8}$ "). CARE MUST BE TAKEN TO ENSURE THAT ALL VERTICAL CHALK LINES ARE PLUMB. *NOTE: THESE VERTICAL CHALK LINES ARE FOR REFERENCE ONLY AS A GENERAL GUIDE IN THE WALL TILE LAYOUT AND THE SPACING OF THE TILES MAY BE ADJUSTED SLIGHTLY DUE TO FIELD

HORIZONTAL LINES SHOULD BE STRUCK AFTER COMPLETION OF THE VERTICAL LINES. AT THE BASE OF THE WALL STRIKE A CHALK LINE FOR THE TOP OF THE CONTINUOUS 1x3 PRESSURE TREATED WOOD BLOCKING 31" ABOVE THE REFERENCE ELEVATION AS NOTED ON DETAIL 6. FOR THE REMAINING HORIZONTAL LINES, A STRING LINE OR CHALK LINE MAY BE USED (A CHALK LINE WILL BE REFERENCED IN THESE NOTES). THE FIRST FIELD TILE HORIZONTAL CHALK LINE SHOULD BE UP 73/4" FROM THE REFERENCE ELEVATION NOTED ON THE SHOP DRAWINGS. THIS LINE WILL LOCATE THE "SIGHT LINE" FOR THE FIRST ROW OF TILES AND WILL PROVIDE THE APPROXIMATE $rac{1}{2}$ " OVERLAP BELOW AT THE WOOD BLOCKING. NOTE: THE ACCURACY OF THIS FIRST CHALK LINE FOR THE TILES IS CRITICAL TO THE LAYOUT OF THE REMAINDER OF THE WALL. CARE MUST BE TAKEN TO ENSURE THAT ALL HORIZONTAL CHALK LINES ARE LEVEL. SUCCESSIVE HORIZONTAL LINES ARE THEN STRUCK AT INTERVALS EQUAL TO THE AVERAGE TILE HEIGHT EXPOSURE OF 8"±. REFER TO TYPICAL INSTALLATION DETAIL 2 FOR CLARIFICATION.

D. NEXCLAD TRUE TILES SHOULD THEN BE INSTALLED STARTING AT THE MID-POINT CHALK LINE WITH THE FIRST TILE CENTERED ON THE LINE. PERIODICALLY CHECK TO ENSURE THE FIRST ROW OF TILES ARE INSTALLED ON A LEVEL PLANE. IT IS RECOMMENDED TO INSTALL THE SUBSEQUENT ROWS OF TILE THE FULL LENGTH OF THE WALL BEFORE STARTING THE NEXT ROW OF TILES. FIELD TILES SHOULD BE INSTALLED SIMULTANEOUSLY ON EITHER SIDE OF THE MID-POINT CHALK LINE. DO NOT INSTALL ALL THE TILES ON JUST ONE SIDE OF THE MID-POINT CHALK LINE PRIOR TO COMPLETING THE OTHER SIDE BECAUSE THIS COULD RESULT IN NOTICEABLE TILE JOINT AND TILE BLENDING INCONSISTENCIES. AFTER COMPLETION OF THE FIRST (3) ROWS, CHECK TO ENSURE THERE IS A GOOD RUNNING BOND PATTERN AND THE WALL IS WELL BALANCED AT THE BEGINNING OF THE INSTALLATION. CONTINUE THIS PERIODIC REVIEW AND CHECK THROUGHOUT THE ENTIRE INSTALLATION OF THE WALL TILES TO ENSURE THEY ARE BEING INSTALLED IN A LEVEL, PLUMB MANNER THAT IS CONSISTENT THROUGHOUT. THIS WILL ALSO FACILITATE COLOR BLENDING OF THE TILES (SEE COLOR BLENDING NOTES ON THIS SHEET FOR ADDITIONAL INSTRUCTIONS).

AT THE CORNER OR END OF A WALL, THE TYPICAL INSTALLATION DETAILS WILL VARY. PLEASE CONTACT TERREAL N.A. FOR PROPER PROCEDURES ON CORNER CONDITIONS. ANY END OF WALL CONDITION MAY REQUIRE FIELD CUTTING OF THE LAST FIELD TILE IN A ROW. CARE SHOULD BE TAKEN TO ENSURE THAT THE REMAINING TILE PIECE IS LARGE ENOUGH FOR INSTALLATION. THE PREFERRED MINIMUM CUT TILE WIDTH IS 3" BASED SOLELY ON VISUAL APPEAL. HOWEVER, SMALLER WIDTHS CAN BE USED BASED ON FIELD CONDITIONS. PLEASE SEE CUT TILE WIDTH DETAIL 4 FOR ADDITIONAL INFORMATION. IT IS ACCEPTABLE TO MINIMIZE SMALL TILE WIDTHS BY REVIEWING THE HORIZONTAL ROW APPROXIMATELY 16 TO 24 TILES FROM THE END OF THE WALL AND COMPARE THE REMAINING DISTANCE TO THE WIDTH EXPOSURE OF THE TILES. THIS WILL HELP TO DETERMINE IF A "SLIGHT" STRETCHING OF THE TILE SPACING MAY BE REQUIRED TO ENSURE THE LAST TILE IN THE ROW FITS APPROPRIATELY WITH THE CORNER OR END CONDITION. HOWEVER. DO NOT PULL TO THE EXTREME ANY MORE THAN 5 OR 6 TILES POSITIONED SIDE BY SIDE. THE MAXIMUM AMOUNT OF "SHIFTING" ALLOWED PER TILE IS $\frac{1}{16}$ "(+). SEE DETAILS ON THIS SHEET FOR CLARIFICATION.

E. EACH NEXCLAD TRUE TILE IS PROVIDED WITH FOUR (4) FASTENING HOLES WHICH ALLOWS FLEXIBILITY IN THE INSTALLATION OF FASTENERS IN FIELD CUT TILES. WHEN INSTALLING FIELD TILES, CARE SHOULD BE TAKEN TO FASTEN EACH TILE WITH TWO (2) STAINLESS STEEL FASTENERS, EQUALLY SPACED (OR BALANCED) ON THE TILE. REFER TO DETAIL 7 FOR TYPE OF FASTENER REQUIRED AND TYPICAL FASTENER INSTALLATION DIAGRAM FOR PROPER

REFER TO ADDITIONAL NOTES AND DETAILS ON THIS SHEET FOR FURTHER DETAILED INSTALLATION INSTRUCTIONS. PLEASE NOTE: DETAILS SHOW BLENDING OF

NEXCLAD TRUE TILE COLOR BLENDING NOTES:

BLENDING: BLENDING IS ONE OF THE MOST IMPORTANT ASPECTS OF CORRECTLY INSTALLING TERREAL TERRACOTTA TILE WALL CLADDING. PLEASE SEE NOTES BELOW AND ON SHEET T-C1.

WHETHER INSTALLING A SINGLE COLOR OR MULTIPLE COLORS, ALL TERRACOTTA TILES MUST BE BLENDED.

COLORS WITHIN A GIVEN SHIPMENT OF TERREAL TERRACOTTA TILES WILL VARY SLIGHTLY DUE TO SUBTLE CHANGES IN CLAY COMPOSITION AND KILN FIRING TEMPERATURES. SUCH COLOR VARIANCES ARE NOT A DEFECT BUT A NATURAL DESIRABLE FEATURE THAT GIVES TERRACOTTA TILES DEPTH AND CHARACTER. COLOR VARIANCE AND RANGE FROM THE CLAY FIRING PROCESS IS NOT CAUSE FOR REJECTION OF THE TERRACOTTA TILE MATERIAL. UNLESS THE ARCHITECT OR OWNER SPECIFIES A PATTERN, THERE SHOULD BE NO VISIBLE PATTERN OR HOT SPOTS IN THE TERRACOTTA TILE INSTALLATION.

TERREAL DOES NOT PRE-BLEND THE TERRACOTTA TILE. IT IS THE INSTALLER'S RESPONSIBILITY TO EVALUATE THE TERRACOTTA TILES FOR COLOR SHADE AND RANGE AND THEN PROPERLY BLEND THEM TO ACHIEVE A HARMONIOUS COLOR INSTALLATION WITHOUT BLOTCHES, HOTSPOTS OR PATTERNS.

THE PERSON RESPONSIBLE FOR THE BLENDING OF THE SHADES OF COLOR SHOULD RANDOMLY SELECT TERRACOTTA TILES FROM AT LEAST FOUR (4) DIFFERENT PALLETS. THE BLENDING PROCESS SHOULD INCLUDE THE CONTINUOUS INCLUSION OF PALLETS INTO THE INSTALLATION ROTATION (A SINGLE NEW PALLET SHOULD BE INSERTED INTO THE BLENDING PROCESS PRIOR TO THE MATERIAL ON THE PREVIOUS THREE (3) PALLETS BEING CONSUMED)

THROUGH THE AFOREMENTIONED BLENDING PROCESS, THE INSTALLATION WILL PROVIDE A PROPER BLEND AND A HARMONIOUS FACADE WITHOUT COLOR VARIATION GROUPING/PATTERNING. AFTER THE INSTALLATION OF ABOUT 75-100 TERRACOTTA TILES, THE INSTALLATION SHOULD BE INSPECTED FROM THE GROUND LEVEL AT A DISTANCE GREATER THAN 40 FEET TO DETERMINE THAT THERE ARE NO STREAKS OR BLOTCHES. TO ENSURE A GOOD RANGE OF TONES, THIS INSPECTION MUST BE DONE AT REGULAR INTERVALS DURING THE INSTALLATION OF THE TERRACOTTA TILES.

COLOR BLENDING WITH DIFFERENT COLOR TILE: BLENDING DIFFERENT TERRACOTTA TILE COLORS CAN PROVIDE A UNIQUE AND AESTHETICALLY PLEASING INSTALLATION.

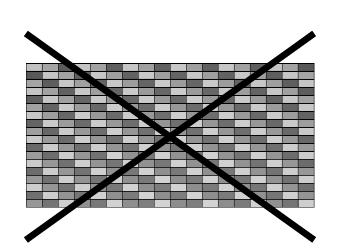
FOR TYPICAL MULTI-COLOR BLENDING PERCENTAGES, THE INSTALLER SHOULD MAKE A DRAWING TO DETAIL THE LAYOUT AND TO HELP DETERMINE THE PROPER NUMBER OF TERRACOTTA TILES OF EACH COLOR. FOR UNIQUE OR SPECIFIC BLENDING PATTERNS PROVIDED BY THE ARCHITECT, PLEASE REFER TO THE TERRACOTTA SHOP DRAWINGS FOR ADDITIONAL INFORMATION.

IN ORDER TO MAINTAIN THE CORRECT COLOR BLEND, PULL TERRACOTTA TILES FROM DIFFERENT PALLETS OF EACH COLOR AS PREVIOUSLY MENTIONED ABOVE. PREMIX THESE TILES IN THE DESIRED PERCENTAGE AND USE THIS SELECTION OF TERRACOTTA TILES FOR INSTALLATION. THIS WILL PROVIDE EVEN DISTRIBUTION. ADDITIONAL CARE SHOULD BE TAKEN BY THE INSTALLATION PERSONNEL TO AVOID CLUMPING OF A SINGLE COLOR OR RANGE.

AFTER THE INSTALLATION OF ABOUT 75-100 TILES, THE INSTALLATION SHOULD BE INSPECTED FROM THE GROUND LEVEL AT A DISTANCE GREATER THAN 40 FEET TO DETERMINE THAT THERE ARE NO STREAKS OR BLOTCHES. TO ENSURE A GOOD COLOR BLEND, THIS INSPECTION MUST BE DONE AT REGULAR INTERVALS.

*NOTE: IT MAY BE HELPFUL TO LAY OUT THE TERRACOTTA TILE BLEND ON THE GROUND SO THE INSTALLER HAS A VISUAL EXAMPLE. MAKE ONE PERSON RESPONSIBLE FOR THE ONGOING AND END RESULT OF THE BLENDING.

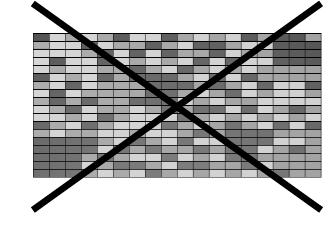
**NOTE: WHEN NEARING THE END OF THE PROJECT, IF IT'S DETERMINED THAT ADDITIONAL MATERIAL WILL BE NEEDED TO COMPLETE THE INSTALLATION, RESERVE SEVERAL PALLETS OF THE INITIAL SHIPMENT TO BLEND WITH LATER SHIPMENTS TO MAINTAIN A CONSISTENT



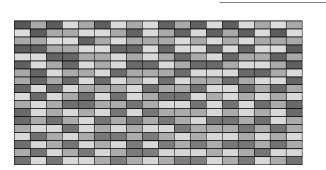
IMPROPERLY BLENDED TILES. DO NOT INSTALL IN A REPEATING PATTERN

THREE (3) COLORS AS AN EXAMPLE ONLY. IT IS

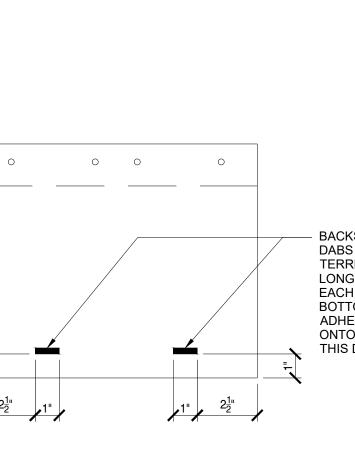
NOT PROJECT SPECIFIC.



IMPROPERLY BLENDED TILES, THERE SHOULD BE NO "HOTSPOTS" OR DIAGONAL PATTERNS VISIBLE



PROPERLY BLENDED TILES

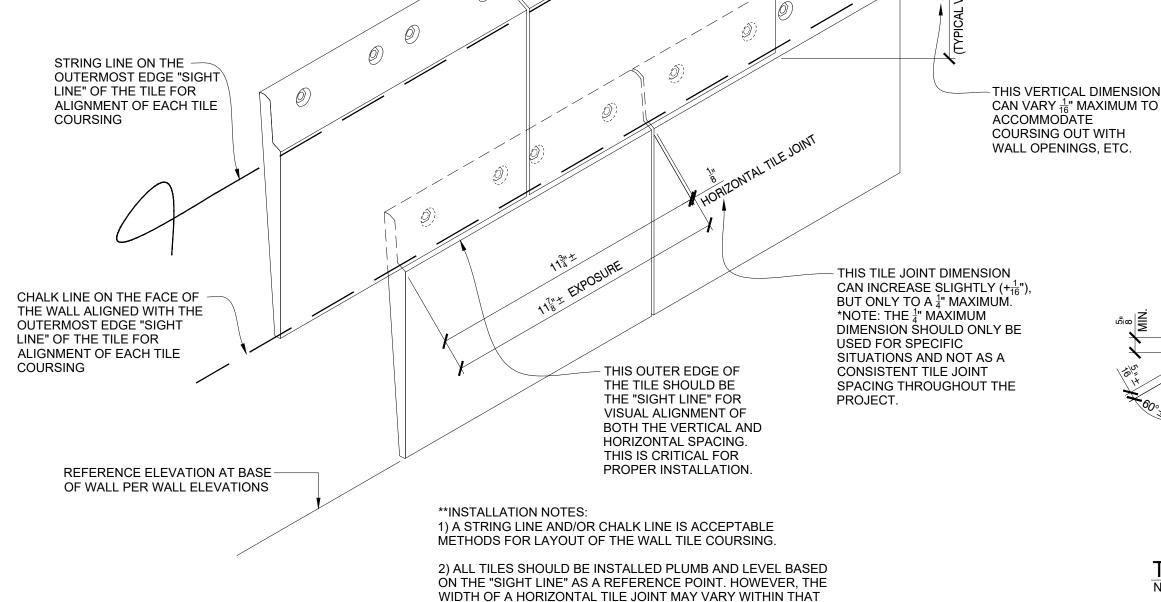


BACKSIDE OF TILE MUST HAVE (2) DABS OF ADHESIVE PROVIDED BY TERREAL N.A. APPROXIMATELY 1" LONG TO CONTACT THE TILE BELOW EACH DAB SHOULD BE 1" UP FROM BOTTOM OF TILE. DO NOT INSTALL ONTO THE FACE OF THE TILE BELOW. THIS DETAIL APPLIES AT ALL TILES.

ADHESIVE IN A MANNER THAT IT RUNS



**NOTE: THE ADHESIVE IS NOT USED TO AFFIX THE TERRACOTTA TILE TO THE TILE BELOW, IT IS ONLY USED TO REDUCE THE POTENTIAL "CHATTERING" OF THE TILE DURING HIGH WIND EVENTS.



JOINT DUE TO THE HAND CRAFTED ASPECTS OF THE TILES.

TYPICAL INSTALLATION DETAIL

TILE NOTCHING ANCHOR DETAIL



NOTES 'B' & 'C'.

- FIELD CUT A NOTCH ON EACH

FIELD CUT TILE PER GENERAL

LOCATION OF STAINLESS

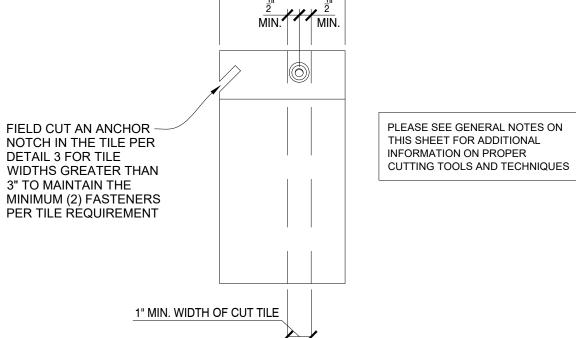
SIDE OF THE TERRACOTTA PANEL

REMOVE TOP ANCHOR PORTION

FIELD CUT TILE PER GENERAL

OF TERRACOTTA TILE.

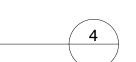
NOTES 'B' & 'C'.

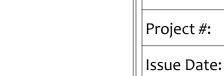


FOR WIDTHS LESS THAN 3" CUT

BOTH ENDS OF TILE TO

MAINTAIN (1) FASTENER HOLE





Drawn By:

- 2 8 4 5

Sheet Title:

Sheet Number:

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STANDARD

INSTALLATION

DETAILS &

NOTES

NeXclad True Installation

09.24.2021

3" = 1'-0"

WFG

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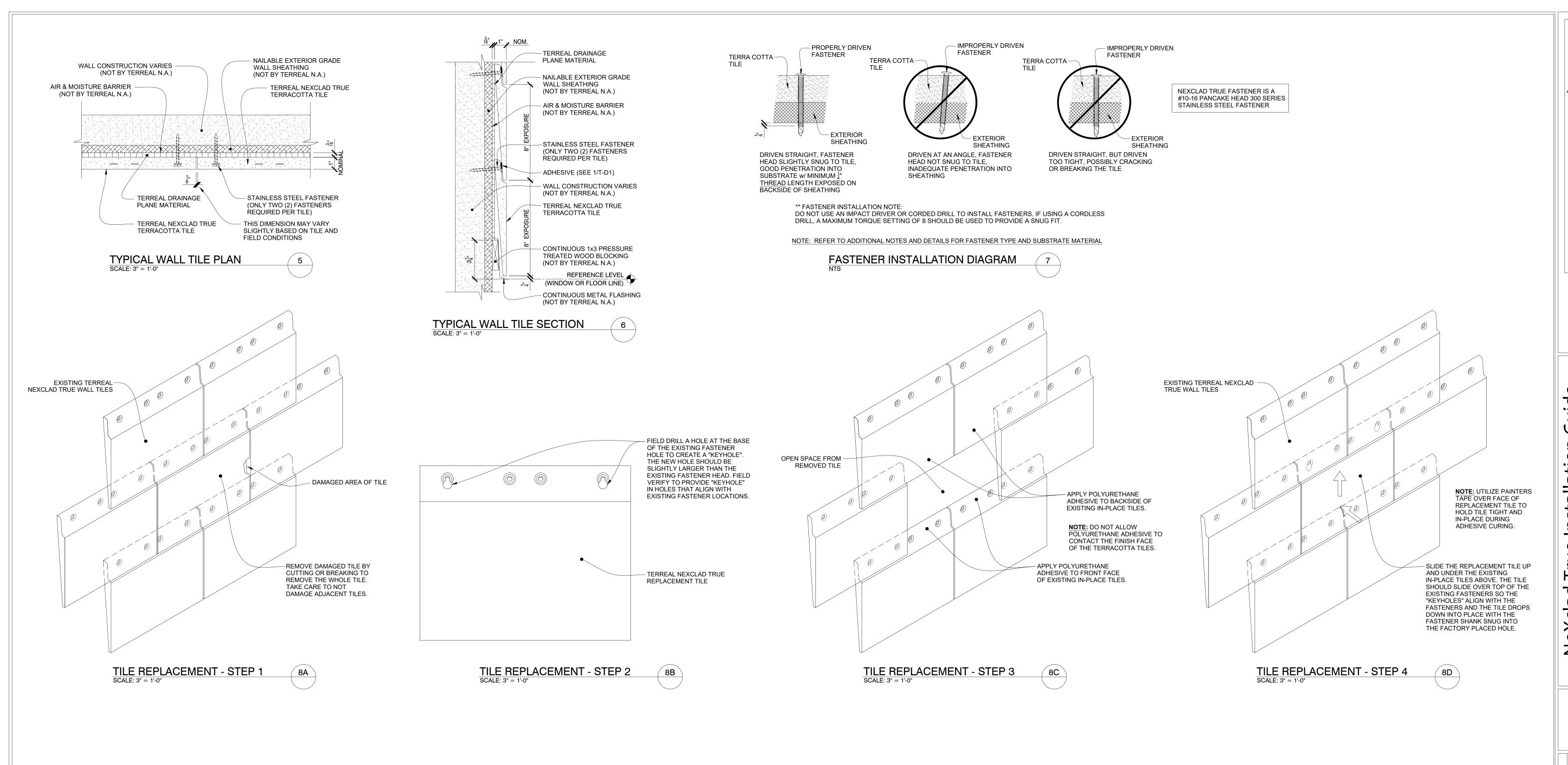
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NeXclad True Installation Guide

STANDARD
INSTALLATION
DETAILS &
NOTES

Project #: NeXclad True Installation

Issue Date: 09.24.2021

Scale: 3" = 1'-0"

Drawn By: WFG

Sheet Number:

TNA-NXT-2

written notice when deemed necessary for product development and/or enhancement.